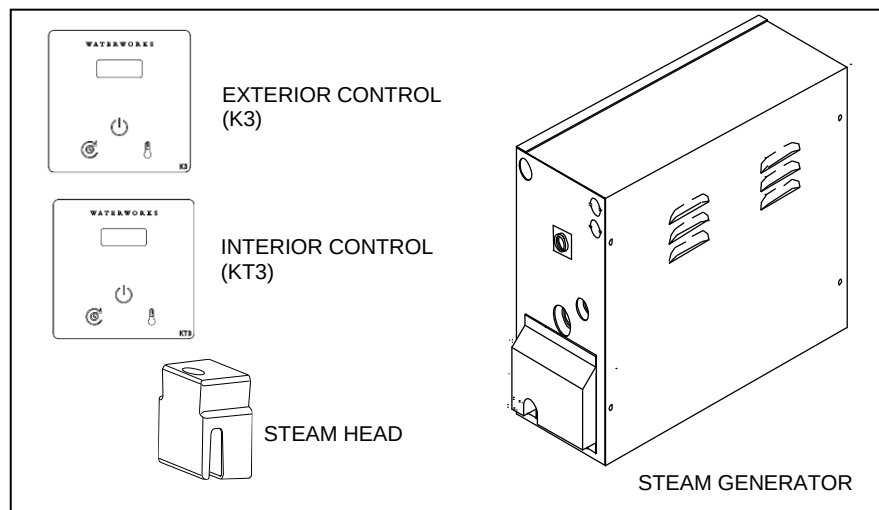


WATERWORKS INSTALLATION AND SERVICE INSTRUCTIONS



ATMOS STEAM GENERATORS WWSU08, WWSU11 AND WWSU15 Instructions for 208V and 240V 1/3 Phase Models. (Use 240V models for 400-415V~N3 installations) FOR USE WITH WWSU46 CONTROL PACKAGE

Package includes: Exterior Control, Interior Control, control cables and a steam head.

SAVE THESE INSTRUCTIONS

READ ALL INSTRUCTIONS CAREFULLY BEFORE INSTALLATION.

POST SAFETY "WARNING" LABEL OUTSIDE STEAMBATH. LABEL SHOULD BE POSTED ON OR ADJACENT TO DOOR TO STEAM ROOM IN COMMERCIAL INSTALLATIONS.

SECTION 1: GENERAL INFORMATION

Waterworks' steam generators are tested by Intertek-ETL Laboratory. The steam generators come assembled and ready for installation. Check that the size and rating of the generator is suitable for your application, refer to the Steam Room Construction and Generator Guide (Waterworks doc. 4211-36).

These steamers may be connected as a ganged system where one steamer controls one or two other steamers. Bath controls connect to the primary steamer and the primary steamer connects to the second steamer (and third steamer, if installed). This provides more power for large rooms and light commercial use. *See appendix to this document for details.* We recommend choosing steamers which are closely matched in power. The highest kW steamer should be the primary unit. Each steamer should have its own automatic drain.

For commercial use, we recommend checking with your local inspectors to confirm the steamer system is acceptable for your use. Many jurisdictions will require an ASME boiler for commercial use: WATERWORKS steamers are not boilers.

Note: These steamers may be configured for single or three phase power during installation.

IMPORTANT

An exhaust fan installed outside the steam room is strongly recommended to remove excess steam from the bathroom or shower area.



CAUTION

Electrical grounding is required on all WATERWORKS Steam bath Generators.

All electrical supplies should be disconnected when servicing generator.

All wiring must be installed by a licensed electrical contractor in accordance with local and national codes.

All plumbing must be installed by a licensed plumber in accordance with all applicable local and national codes.

Steam generators are for indoor use only.

Steam generators are not for space heating purposes.

Be certain that steam bath enclosures are properly sealed to avoid water damage from escaping steam. It is recommended that 100% silicone caulk be used to seal all pipes and fittings. Steam must be prevented from escaping into the wall cavity.

Never shut off the water to a steam generator that is in use.

Electric Shock Hazard - High voltage exists within this equipment. There are no user serviceable parts in this equipment.

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W A T E R W O R K S I N S T A L L A T I O N A N D S E R V I C E I N S T R U C T I O N S

Thank you for purchasing your new Waterworks steam generator.

FOR THE SAFETY OF YOU AND YOUR FAMILY OR CUSTOMERS, PLEASE READ THE FOLLOWING WARNINGS AND ALL INSTRUCTIONS BEFORE USING YOUR STEAMBATH.

POST "STEAMBATH INSTRUCTIONS" LABEL OUTSIDE STEAMBATH FOR SAFETY WARNINGS.

SAVE THIS MANUAL

FOR THE SAFETY OF YOU AND YOUR FAMILY OR CUSTOMERS, PLEASE READ THE FOLLOWING WARNINGS AND ALL INSTRUCTIONS BEFORE USING YOUR STEAMBATH. POST "STEAMBATH INSTRUCTIONS" LABEL OUTSIDE STEAMBATH FOR SAFETY WARNINGS.



WARNING



Electric Shock Hazard - High voltage exists within this equipment. Disconnect all electrical power before servicing the generator. All installation and service to this equipment should be performed by qualified licensed personnel in accordance with local and national codes. There are no user serviceable parts in this equipment.

Electrical grounding is required on all Waterworks steam generators. The generator is designed for hookup with copper wire only, 167°F (75°C) or better.

Wire the controls exactly as described. Do not connect any additional wiring or power supplies to the controls or their terminals in the generator.

Service only by authorized personnel!

All plumbing must be installed by a licensed plumber in accordance with all applicable local and national codes.

Install indoors only. Protect from freezing. Generator must be level side to side and end to end.

The pressure relief valve and generator drain must be installed in such a fashion that the risk of scalding is reduced to a minimum. Draining these outlets into the steam room may present a scald hazard and may damage materials used to construct the room.



Danger To reduce the risk of explosions, do not interconnect the steam lines!

Caution The steam outlet carries hot vapor! A separate steam line is required for each steam outlet. Do not connect a valve or shut-off in the steam line! Avoid traps and valleys in the steam line where water could collect and cause a steam blockage. The hot steam line must be insulated against user contact.

Do not install the steam head near a bench or where steam may spray or where condensation will drip on the user as this will present a scald hazard.

Be certain that steambath enclosures are properly sealed to avoid water damage from escaping steam. It is recommended that 100% silicone caulk be used to seal all pipes and fittings. Steam must be prevented from escaping into the wall cavity. Centering the steam pipe is critical in rooms made of plastic, acrylic, resin, fiberglass, or similar materials. Allowing the steam pipe to touch materials not rated 240°F (115°C) or higher will result in damage to these materials.

WATERWORKS INSTALLATION AND SERVICE INSTRUCTIONS

Merci pour l'achat de votre nouveau WATERWORKS générateur de vapeur.

POUR LE SÉCURITÉ DE VOTRE FAMILLE ET VOUS OU CLIENTS, VEUILLEZ LIRE LES AVERTISSEMENTS SUIVANTS ET TOUTES LES INSTRUCTIONS AVANT D'UTILISER VOTRE BAIN DE VAPEUR.

POST "BAIN DE VAPEUR" LABEL HORS D'UN BAIN DE VAPEUR D'INSTRUCTIONS POUR DES AVERTISSEMENTS EN MATIÈRE DE SÉCURITÉ.

ENREISTREZ CE MANUEL

POUR LA SÉCURITÉ DE VOTRE FAMILLE ET VOUS OU VOS CLIENTS, VEUILLEZ LIRE APRÈS AVERTISSEMENTS ET TOUTES LES INSTRUCTIONS AVANT D'UTILISER VOTRE BAIN DE VAPEUR.

POST "BAIN DE VAPEUR" LABEL HORS D'UN BAIN DE VAPEUR D'INSTRUCTIONS POUR DES AVERTISSEMENTS EN MATIÈRE DE SÉCURITÉ.



AVERTISSEMENT



Risque de choc électrique - Haute tension existe au sein de ce matériel. Débranchez toute source d'alimentation avant de procéder à l'entretien du générateur. Toutes les instructions d'installation et service à cet équipement doit être effectuée par du personnel autorisé qualifié conformément aux codes locaux et nationaux. Il n'y a pas de pièce réparable par l'utilisateur à cet équipement.

Mise à la terre électrique est requis sur tous les générateurs bain de vapeur Waterworks. Le générateur est conçu pour connecter un fil de cuivre uniquement, 75 °C ou mieux.

Câbler le contrôle très exactement comme indiqué. Ne connectez aucun câblage supplémentaire ou blocs d'alimentation pour les commandes ou leurs terminaux dans le générateur.

Service uniquement par le personnel autorisé!

Toute la tuyauterie doit être installé par un plombier sous licence conformément à tous les codes locaux et nationaux applicables.

Installer à l'intérieur uniquement. Protéger du gel. Générateur doit être mise à niveau latérale et l'extrémité à l'autre.

La valve de limitation de pression et purge du générateur doit être installé de telle façon que le risque de brûlure est réduit à un minimum. Vidange de ces prises dans la salle de vapeur peut présenter un risque de brûlure et peut endommager les matériaux utilisés pour construire la salle.



Danger Pour réduire les risques d'explosion, ne pas connecter les conduites de vapeur t!!

Attention La sortie vapeur transporte vapeur chaude ! Une conduite de vapeur distincte est requise pour chaque sortie vapeur. Ne connectez pas une valve ou l'arrêt dans la conduite de vapeur! Éviter les pièges et les vallées dans la conduite de vapeur où l'eau pourrait recueillir et provoquer un blocage de vapeur. La vapeur chaude ligne doit être isolée par rapport au contact de l'utilisateur.

Ne pas installer la tête de vapeur près d'un banc ou où la vapeur peut pulvériser ou où la condensation s'égoutter sur l'utilisateur comme cela présentera un risque de brûlure.

Etre certain que le bain de vapeur boîtiers sont étanches afin d'éviter les dégâts d'eau de s'échapper la vapeur. Il est recommandé que 100% mastic au silicone utilisée pour obturer tous les raccords et tuyaux. La vapeur doit être empêché de s'échapper dans la cavité du mur. Centrage du tube à vapeur est critique dans les chambres faites de plastique, de l'acrylique, résine, la fibre de verre ou des matériaux similaires. Permettant le tube à vapeur pour toucher les matériaux non coté 115°C ou plus aura pour effet d'endommager ces matériaux.

POST "WARNING LABEL OUTSIDE STEAMBATH FOR SAFETY WARNINGS

 WARNING
REDUCE THE RISK OF OVERHEATING AND SCALDING
1. Exit immediately if uncomfortable, dizzy or sleepy. Staying too long in a heated area is capable of causing overheating. 2. Supervise children at all times. 3. Check with a doctor before use if pregnant, diabetic, in poor health or under medical care. 4. Breathing heated air in conjunction with consumption of alcohol, drugs or medication is capable of causing unconsciousness.
CAUTION! Do not contact steam head. Stay at least 12" away from hot steam escaping from the steam outlet.
REDUCE THE RISK OF SLIPPING AND FALL INJURY
Use care when entering or exiting the steam room, floor may be slippery.
05-21-07 4110-79 NOTE: <i>For additional safety instructions, see owner's manual.</i>

Étiquette d'avertissement "Extérieur poste bain de vapeur pour les avertissements relatifs à la sécurité

 AVERTISSEMENT
Réduire le risque de surchauffe et de brûlures
Quitter immédiatement si mal à l'aise, étourdi ou somnolent. De rester trop longtemps dans une zone chauffée est capable de causer une surchauffe. Supervisez les enfants en tout temps. Vérifier avec un médecin avant d'utiliser en cas de grossesse, diabétique, en mauvaise santé ou nécessitent des soins médicaux. Respirer de l'air chaud en conjonction avec la consommation d'alcool, de drogues ou de médicaments peuvent causer la perte de conscience.
PRUDENCE! Ne contactez pas tête de vapeur. Séjour d'au moins 305 mm de vapeur s'échappant de la tête de vapeur.
Réduire le risque de dérapage et de chute
Utiliser les soins en entrant ou en sortant de la salle de vapeur, le sol peut être glissant.
05-03-16 4110-791 Remarque : Pour d'autres consignes de sécurité, voir le manuel du propriétaire.

IMPORTANT USER SAFETY INSTRUCTIONS

1. **READ AND FOLLOW ALL INSTRUCTIONS. —SAVE THESE INSTRUCTIONS!**

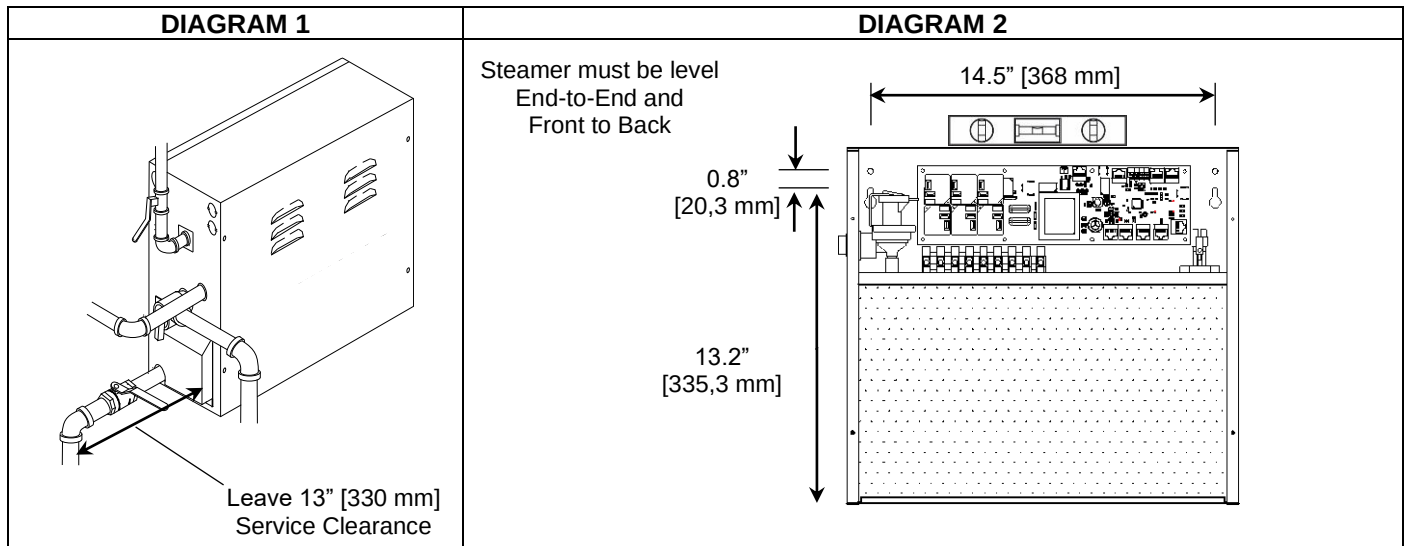
2. The steam bath is not intended for use by anyone (including children) with reduced physical, sensory, or mental capabilities or who lack experience or knowledge, unless they have supervision or training on the use of the steam bath by a person responsible for their safety.
3. **WARNING** - To reduce the risk of injury, do not permit children to use this product unless they are closely supervised at all times. Ensure they do not play in the steam bath.
4. **WARNING** - To reduce the risk of injury:
 - a. The wet surfaces of steam enclosures may be slippery. Use care when entering or leaving.
 - b. The steam head is hot. Do not touch the steam head and avoid the steam near the steam head.
 - c. Prolonged use of the steam system can excessively raise the internal human body temperature and impair the body's ability to regulate its internal temperature (hyperthermia). Limit your use of steam to 10 to 15 minutes until you are certain of your body's reaction.
 - d. Excessive temperatures have a high potential for causing fetal damage during the early months of pregnancy. Pregnant or possibly pregnant women should consult a physician regarding correct exposure.
 - e. Obese persons and persons with a history of heart disease, low or high blood pressure, circulatory system problems, or diabetes should consult a physician before using a steam bath.
 - f. Persons using medication should consult a physician before using a steam bath since some medication may induce drowsiness while other medications may affect heart rate, blood pressure and circulation.
5. **WARNING** - Hyperthermia occurs when the internal temperature of the body reaches a level several degrees above the normal body temperature of 98.6°F (37°C). The symptoms of hyperthermia include an increase in the internal temperature of the body, dizziness, lethargy, drowsiness, and fainting. The effects of hyperthermia include:
 - a. Failure to perceive heat;
 - b. Failure to recognize the need to exit the steam bath;
 - c. Unawareness of impending risk;
 - d. Fetal damage in pregnant women;
 - e. Physical inability to exit the steam bath; and
 - f. Unconsciousness.
6. **WARNING** - The use of alcohol, drugs or medication can greatly increase the risk of hyperthermia.

1. **Lire et suivre toutes les instructions. -- Conservez ces instructions !**

2. Le bain de vapeur n'est pas destiné à être utilisé par toute personne (y compris les enfants) avec toutes leurs capacités physiques, sensorielles ou mentales ou qui manquent d'expérience ou de connaissances, à moins qu'ils aient la supervision ou de la formation sur l'utilisation du bain de vapeur par une personne responsable de leur sécurité.
3. **Avertissement** : Pour réduire les risques de blessures, ne pas permettre aux enfants d'utiliser ce produit, sauf s'ils sont étroitement surveillés en tout temps. S'assurer qu'ils ne jouent pas dans le bain de vapeur.
4. **Avertissement** : pour limiter les risques de blessure :
 - a. Les surfaces mouillées de boîtiers de vapeur peut être glissant. Soyez prudent lorsque vous entrant ou sortant.
 - b. La tête de vapeur est chaud. Ne pas toucher la tête de vapeur et éviter la vapeur près de la tête de vapeur.
 - c. Une utilisation prolongée de la chaudière à vapeur peut augmenter excessivement la température du corps humain et d interne nuisent à la capacité du corps de régler sa température interne (hyperthermie). Limitez votre consommation de vapeur pour 10 à 15 minutes jusqu'à ce que vous soyez certain de la réaction de votre corps.
 - d. Des températures excessives ont un haut potentiel de causer de dommages foetaux pendant les premiers mois de la grossesse. Enceinte ou peut-être les femmes enceintes devraient consulter un médecin au sujet de l'exposition correcte.
 - e. Les personnes obèses et les personnes ayant des antécédents de maladie du coeur, tension artérielle basse ou élevée, des problèmes du système circulatoire ou de diabète devraient consulter un médecin avant d'utiliser un bain de vapeur.
 - f. Les personnes qui utilisent ces médicaments devraient consulter un médecin avant d'utiliser un bain à vapeur depuis quelques médicaments peut induire une somnolence tandis que d'autres médicaments peuvent affecter la fréquence cardiaque, la tension artérielle et de la circulation.
5. **Avertissement** - L'hyperthermie survient lorsque la température interne du corps atteint un niveau à plusieurs degrés au-dessus de la normale de la température corporelle de 37 °C. Les symptômes de l'hyperthermie comprennent une augmentation de la température interne du corps, sensation vertigineuse, léthargie, somnolence et d'évanouissement. Les effets de l'hyperthermie comprennent :
 - a. L'incapacité de percevoir la chaleur
 - b. L'incapacité à reconnaître la nécessité de quitter le bain de vapeur :
 - c. La méconnaissance de l'imminence d'un risque :
 - d. Dommages au fœtus chez les femmes enceintes :
 - e. Incapacité physique pour quitter le bain de vapeur : et
 - f. L'inconscience.
6. **Avertissement** - La consommation d'alcool, de drogues ou de médicaments peut augmenter considérablement le risque d'une hyperthermie

W A T E R W O R K S I N S T A L L A T I O N A N D S E R V I C E I N S T R U C T I O N S

SECTION 1: MOUNTING THE STEAM GENERATOR



The Waterworks steam generator can be hung on a wall or sit on its base. The best mounting location will satisfy all or most of the following:

WARNING: The generator will not operate properly, unless it is mounted level with the arrows pointed up.

1. **The generator should be installed in a dry, well-ventilated area.** Suggested locations are under a vanity, in a closet, attic, crawl space or basement. **Do not mount outdoors.**
2. If the generator will be in an area difficult to access, the water supply should be equipped with easily accessible water shut-off valve in case of emergency.
3. If the steam line is in an area where the temperature will be below 39°F (4°C), best results can be obtained by insulating the steam pipe. **Do not mount the generator in an area subject to freezing.**
4. The generator must be mounted in a minimum 7 cubic feet (0,2 cubic meter) space.
5. **The location must allow access for service!** Provide clearance for plumbing and electrical service and for element removal. See Diagram 1.
6. The steam line should slope to allow condensation to drain. The mounting location should minimize the number of bends and elbows in the steam line.
7. The mounting location should allow for a drain hook up.
8. The steam line should be less than 20 ft (6 m) long; 3 ft (1 m) is preferred. Steam lines over 20ft (6 m) long should be insulated.

WARNING:

- There must be no dips or valleys in the steam line.
- Install the steam head to avoid potential user direct contact with the steam or where condensation may drip on the user as this may present a scald hazard.
- **Do not** install any valves or other shut-off devices in the steam line!
- **Do not** interconnect steam lines! A separate steam line is required for each generator!
- **Do not** connect the drain line to the steam line or allow the drain empty into the steam room!
- **Do not** connect the pressure relief valve into the steam line or vent it where someone nearby could be scalded! **Do not** allow the relief valve to vent into the steam room!

SECTION 1: MOUNTING THE STEAM GENERATOR (continued)

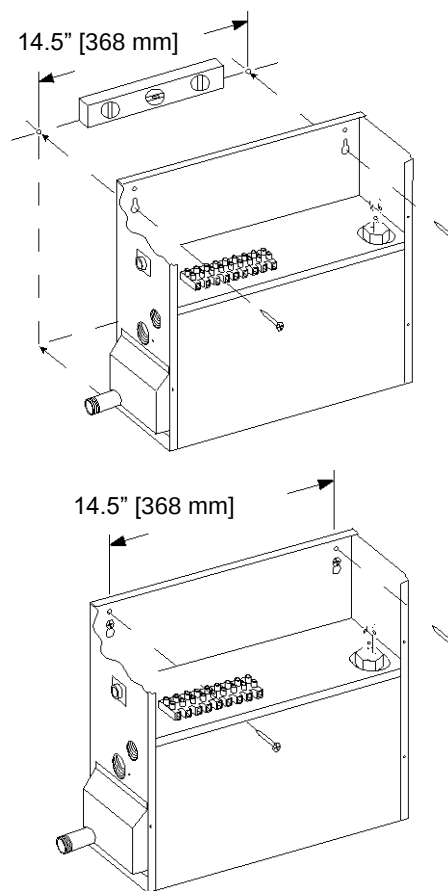
1. WALL MOUNTING:

- a) Remove the side cover. Note the location of the mounting holes on the back of the generator. The screws must set directly into studs or equivalent supports. Drill pilot holes on 14-1/2" (368 mm) centers and install the two #10 1½" screws, provided. See at right.
- b) Carefully hang the generator on the two screws. Tighten the screws.
- c) The generator may be further secured with two screws mounted on the same 14-1/2" (368 mm) centers as shown.
- d) Replace the front cover with its four screws.

2. FLOOR MOUNTING:

- a) In general, the width of the unit allows it to sit on a shelf, across the ceiling joists or on a floor. The generator must be restrained from moving. Normally, the piping will provide adequate support. If not, additional support must be provided.
- b) All floor installed generators must provide for routine draining of the tank and for draining the safety valve's outlet.

WALL MOUNTING



SECTION 2: WATER QUALITY REQUIREMENTS

The nature of a boiler or steam bath generator requires testing of the feedwater to avoid potential high concentrations of impurities which can cause a deposit or scale to form on the internal surfaces. This deposit or scale can interfere with the equipment's proper operation and even cause premature boiler or generator failure. Concentration of impurities is generally controlled by treating the feedwater and or "blowing down" the generator or boiler when it is not heating. The "blow down" process involves removing a portion of the tank water with high solid concentration and replacing it with makeup water.

This is particularly important in areas with high calcium levels and other water quality problems. Calcium build-up can cause poor steamer performance and damage the heating elements!

Be especially careful to prevent foaming in the steamer's water! Foaming water will affect the water level measuring systems in steamers and boilers, causing operation problems and possibly leading to early element failures!

To ensure proper operation, the water supply should be tested prior to operating the equipment. There are several treatment processes which can be used if you have a problem with hard water. A local reliable water treatment company can recommend the appropriate treatment if required. The recommended feedwater quality is listed on the next page.

Recommended Feedwater Quality

Hardness	10 – 30 ppm - (0.5 - 1.75 gpg)
T-Alkalinity	150 – 700 ppm - (8.75 - 40.8 gpg)
Silica Range	15 – 25 ppm - (1.28 - 1.45 gpg)
PH (strength of alkalinity)	10.5 -- 11.5

W A T E R W O R K S I N S T A L L A T I O N A N D S E R V I C E I N S T R U C T I O N S

IMPORTANT!

Regular maintenance will help your steamer work properly for a long time. Check for leaks, loose or damaged wires, signs of corrosion and calcium build up in the tank on the level probe.

SECTION 3: PLUMBING INSTRUCTIONS

All plumbing shall be installed by a licensed plumber and conform with local & national codes.

Materials Needed:

- 3/8NPT, 1/2NPT and 3/4NPT unions: recommended to allow easy disconnect of steamer for servicing.
- 3/8" copper pipe and 3/8" male NPT adapter for the water supply to the generator.
- 3/8" water supply shut-off valve.
- 3/8" supply valve housing and filter (optional depending on local water conditions).
- 1/2" copper pipe and (2) 1/2" male NPT adapters for the steam line between the generator and the steam room outlet.
- 3/4" copper pipe and 3/4" male NPT adapter for the tank drain.
- 3/4" copper pipe, fittings, and a union for the Pressure Relief Safety Valve drain.
- Tube 100% silicone caulk.
- Pipe compound suitable for drinking water use at more than 212°F (100°C).

1. INSTALL WATER LINE Connect a cold-water line to the generators water valve. The valve input is 3/8" female NPT. A shut-off valve should be placed in the line for each generator to allow for future servicing, if needed, and for emergency shut-off. Make sure the shut-off is open, providing water to the generator before turning it on.

IMPORTANT

- Water pressure required: 20-100 psi (138-690 kPa)
- If the generator is mounted in a place difficult for the homeowner to access, the water supply shut-off valve should be located where it can be quickly accessed in an emergency.
- Do not use a saddle valve or saddle fitting for the water shut-off valve.
- Flush water supply line before final hookup.

2. INSTALL STEAM LINE

- At the generator:** Install a 1/2" male NPT sweat adapter directly into the tank. Install a 1/2" union in the steam line to allow easy disconnection for later servicing. **Note:** *There must be no valves, shut offs or restrictions in the steam line!*
- Run the 1/2" copper steam line from the generator to the steam room. Refer to SECTION 1: MOUNTING THE STEAM GENERATOR and Diagrams 3a and 3b.
 - The steam line must slope to allow condensation to drain into the tank or room.
 - There must be no dips in the steam line. Low areas may collect condensation and cause faulty operation or cause hot water to spit into the room.
- The steam line should enter the steam room 18" (460 mm) above the floor or at least 12" (305 mm) above a tub rim or ledge. The steam line outlet should be at least 6" (150 mm) from other steam heads to either side and 12" (305 mm) from walls or other surfaces to either side. See Diagrams 4, 5 and 6.

SECTION 3: PLUMBING INSTRUCTIONS *(continued)*

Diagram 3a

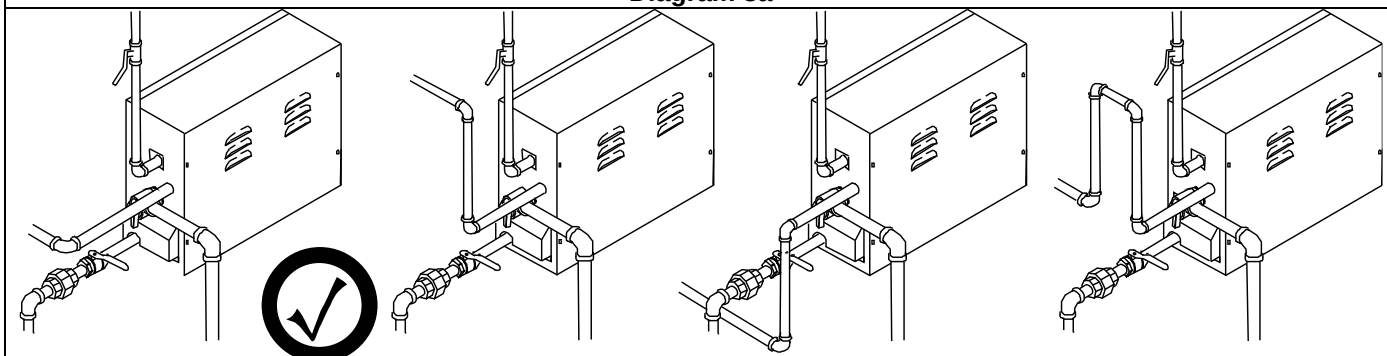
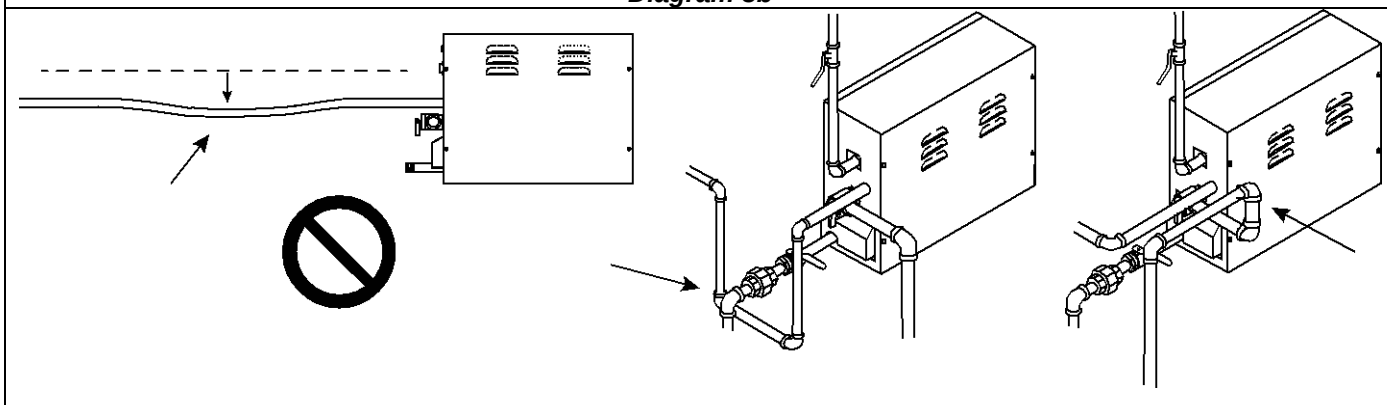


Diagram 3b



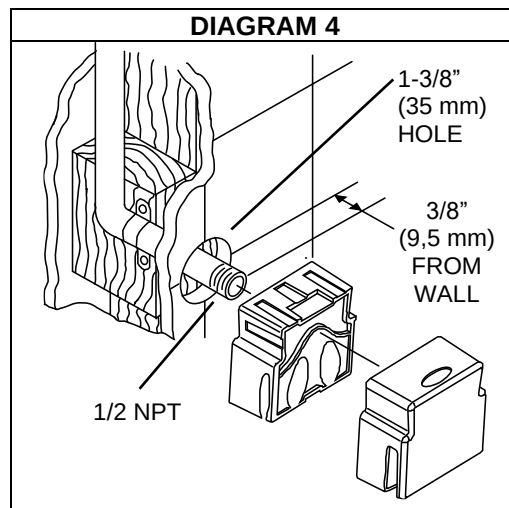
Note: See Diagram 6 for a typical installation. Additional steam heads may be added to any installation to reduce steam noise or to provide more steam dispersion around a large room. *For large WWSU15 steamers, we recommend using 2 steam heads to reduce the noise level while steaming.*

Note: *If steam vents are too close to other surfaces, the steam may be cooled and the surfaces damaged.*

- d) **At the steam room:** Drill/prepare a 1-3/8" (35 mm) hole for the steam line entry. Center the 1/2" copper steam pipe in the hole. See Diagram 4.
- Terminate the steam line with a 1/2" NPT male adapter.
 - Stub the line out into the room 3/8" (9,5 mm) from the finished surface.
 - Secure the steam line to a structural member.

3. INSTALL STEAM HEAD INSULATOR: Fill in gap (using 100% silicone caulk between steam pipe and finished wall surface at point of entry (see Diagram 4). Apply silicone caulk to the finished wall side of the steam head insulator (see Diagram 5) and hand-tighten the screw until it is flush with the wall with the opening pointing down. If a hand tight fit does not align with the opening pointing down, use Teflon tape on the steam line threads to adjust the fit.

DIAGRAM 4



SECTION 3: PLUMBING INSTRUCTIONS *(continued)*

4. INSTALL STEAM HEAD: Slide the steam head on until it rests firmly against the finished wall. Tighten the hex head screw underneath the steam head to secure it in place with the Allen wrench provided. The steam head should be level with its fragrance reservoir at the top. See Diagrams 4 and 6.

IMPORTANT

All fixture holes must be sealed with 100% silicon caulk to avoid moisture damage within walls. Check all the standard fixtures in the steam room.

DIAGRAM 5

SILICONE
BACK
SIDE

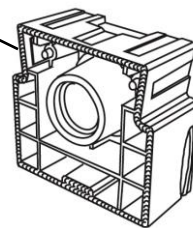
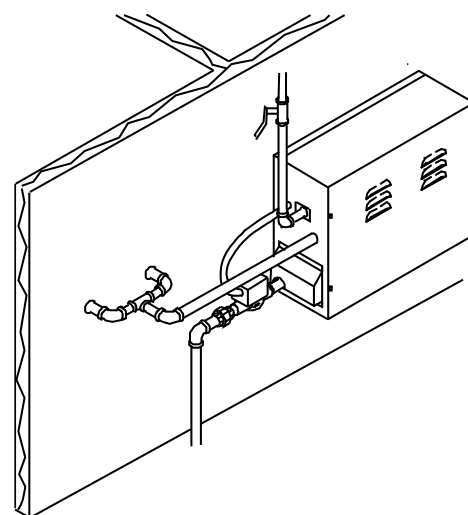
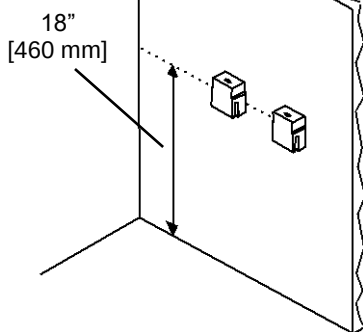
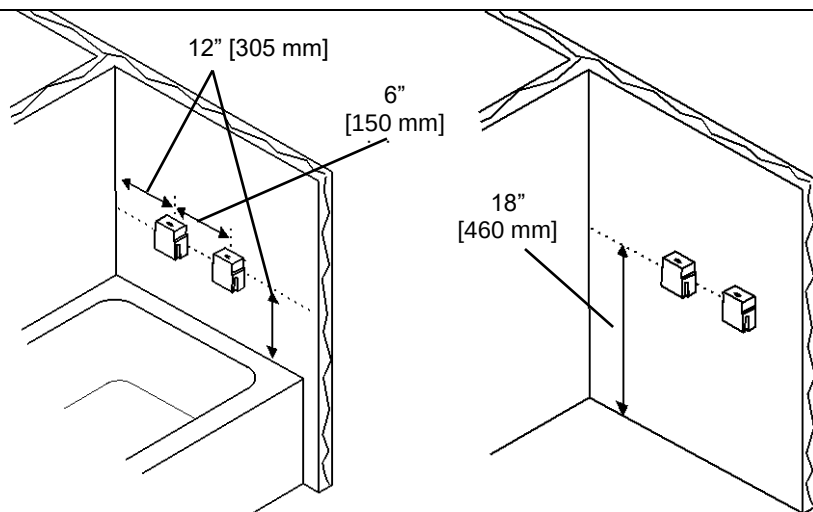


DIAGRAM 6



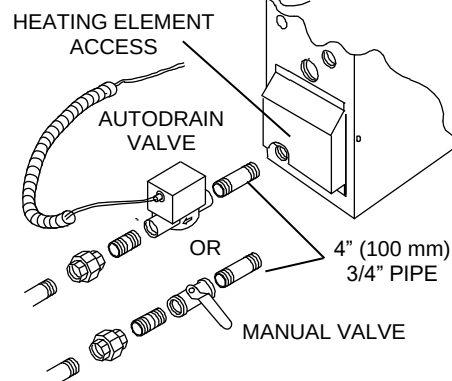
Shown with optional 2nd steam outlet.

5. INSTALL PRESSURE RELIEF SAFETY VALVE: Install the pressure relief valve into its port on the generator. Install the safety valve within 6" [150] mm of the generator. Run a 3/4" copper line from the valve to a gravity flow drain. The pressure relief valve outlet must drain in accordance with local and national codes.

AUTODRAIN: All generators must have a drain valve installed to allow draining the tank for cleaning and maintenance. A manual ball valve is supplied. An electronic ball valve is available in the ADK Autodrain option. When installed, Autodrain automatically rinses and empties the steam tank approximately 25 minutes after a steam bath stops. This cleans the tank to reduce problems caused by poor water quality and ensures every steam bath starts with clean, fresh water.

6. INSTALL DRAIN VALVE: Install a 3/4" NPT pipe nipple directly into the tank as shown in Diagram 7. Install a 3/4" ball valve or an Autodrain on the nipple then add another nipple to the outlet of the valve. Add a union to the outlet nipple to allow easy disconnection during servicing. Run a 3/4" copper line from the union to a gravity flow drain. The drain must be connected in accordance with local and national codes.

DIAGRAM 7



Diagrams 7 and 8 show the optional Autodrain valve

W A T E R W O R K S I N S T A L L A T I O N A N D S E R V I C E I N S T R U C T I O N S

SECTION 3: PLUMBING INSTRUCTIONS *(continued)*

IMPORTANT

All drain lines must run downhill, away from the steam generator! *Also see Diagram 3*

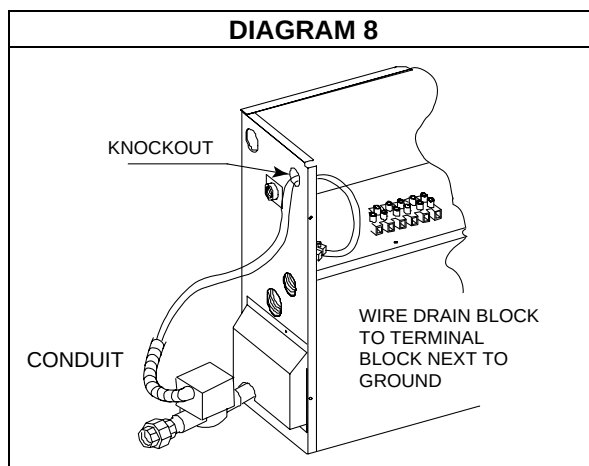
- Do not run the drain uphill.
- Do not drain the safety valve into the steam line!
- Do not drain the safety valve into the steam room! Draining the tank into the steam room may present a scald hazard or damage the materials used to construct the steam room.
- Do not drain into the steam room!

SECTION 4: WIRING INSTRUCTIONS

ALSO SEE ELECTRICAL INFORMATION CHART AND WIRING DIAGRAMS

1. ELECTRICAL ROUGH-IN: Size wire for the generator as required by local or national codes. See the electrical information on page 13 for further information. Use copper wire only. Leave 4ft (1,2 m) of slack wire at generator location for finish hookup. Connect the generator to a dedicated circuit breaker. A GFI device is usually not required by safety agencies. One may be installed if required by local codes or the owner. *A GFI device will tend to nuisance trip due to heater element aging.*

- a. Route the copper supply wire with appropriate strain relief through the hole marked POWER ENTRY.
- b. Connect the supply wires to the power terminal block as indicated on the wire diagram for your voltage and phase. This may require moving factory installed jumper. *Do not change the steamer's internal jumpers or wiring. Only the supply wiring side of the terminal blocks require configuration by the installer.*
- c. Connect the Earth wire to the copper Earth ground lug.
- d. Cover the supply wires inside the steamer with a protective mesh or similar material to protect them from water valve heating.



2. ELECTRICAL INFORMATION The steamers are available in 2 basic versions, one for 208V (intended for 208VAC single and three phase for North American use) and 240V (intended for all other installations. The 240V models are rated at 240VAC and may be used on 208 to 240V single phase Line-to-Line or 208 to 240V~N (Line-to-Neutral) or 208V to 240V three phase Delta without Neutral or for Y-connected three phase 380 to 415V~N3.

All Units are factory wired for single phase installation. The installer may change the input to three phase or three phase with Neutral during initial installation (see the wiring diagrams on page 16-17).

The National Electrical Code (NEC) limits a steamer's current to 48 Amps so, in some cases, two separate power supplies are required: WWSU11 & WWSU15 208V single phase and WWSU15 240V single phase require this method.

See page 17 for Mains Wiring Details: Note: jumpers shown are supplied with the steamer)

W A T E R W O R K S I N S T A L L A T I O N A N D S E R V I C E I N S T R U C T I O N S

Electrical Information:

Model	Nominal VAC	Room Size cu ft		Room Size cu m	
		min	Max	min	Max
WWSU08	208	100	200	2.8	5.7
	240				
WWSU11	208	200	400	5.7	11.3
	240				
WWSU15	208	350	550	9.9	15.6
	240				

Notes:

- * Use only copper wire rated 600V~ and 167°F (75°C) minimum
- * All models require Earth ground
- * All line voltage must be more than 195V~ while the steamer is heating
- * Steamers must be connected to a means for disconnecting all supply voltages
- * All WWSU15 and 208 WWSU11 single phase require two Mains supplies

Model	Nominal VAC	Watts at operating VAC				
		208	230	240	400	415
WWSU08	208	7511				
	240		6888	7500	6888	7500
WWSU11	208	11267				
	240		10102	11000	10102	11000
WWSU15	208	13576				
	240		12858	14000	12858	14000

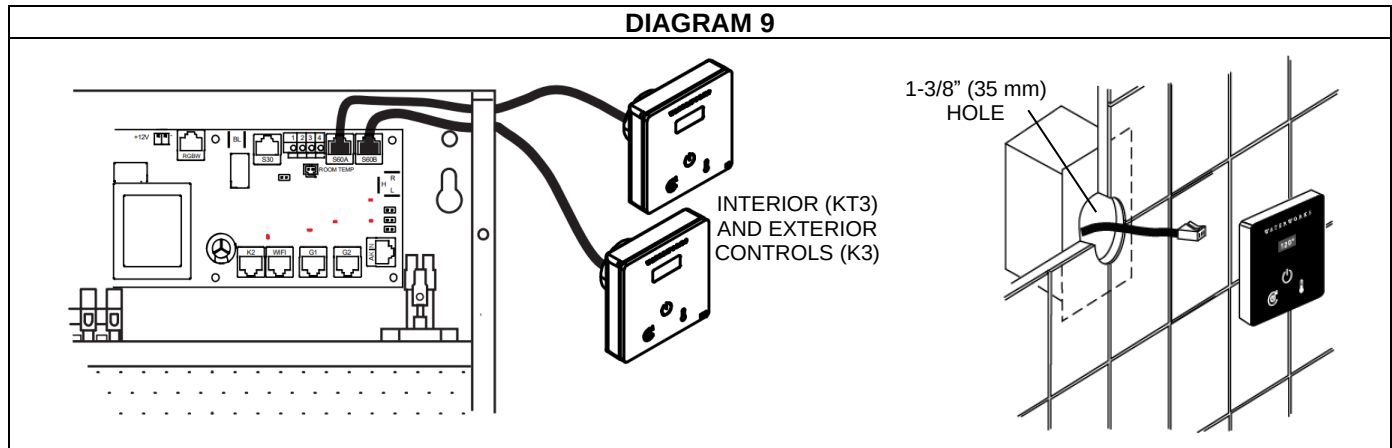
Model	Nominal VAC	Amps 1 phz			Recommended Breaker		
		208	230	240	208	230	240
WWSU08	208	36			50		
	240		30	31		40	40
WWSU11	208	18 & 36			30 & 50		
	240		44	46		60	60
WWSU15	208	24 & 42			30 & 60		
	240		20 & 36	21 & 38		30 & 50	30 & 50

Model	Nominal VAC	Amps at operating VAC, 3 phz					Recommended Breaker				
		208	230	240	400	415	208	230	240	400	415
WWSU08	208	21					30				
	240		17.3	18.1	10.0	10.5		30	30	15	15
WWSU11	208	31					40				
	240		25.4	26.6	14.6	15.4		40	40	20	20
WWSU15	208	38					50				
	240		32.3	33.8	18.6	19.6		40	50	30	30

SECTION 5. BATH CONTROLS

1. INTERIOR AND EXTERIOR CONTROLS ROUGH-IN (See Diagram 9) The low voltage controls can be mounted up to 25ft (7,6 m) from the generator, one inside and the other outside the steam room. The **interior control must be mounted inside the steam room** so its built-in temperature sensor will function. String the 25ft (7,6 m) cable from the control location through ½" (13mm holes) in the wall studs or ceiling joists to the generator. Note: *Do not staple through or damage cable. Use factory supplied cables only.*

Optional for tile rooms: a rough-in box may be installed at the desired control mounting location. A mounting plate with proper diameter hole and instructions are included with the control kit. Tile up to the hole in mounting plate as indicated in Diagram 9.



2. INSTALL K3, KT3 GENERATOR CONTROL

The low voltage controls can be mounted directly to a finished wall either inside or outside the steam room except, the low voltage KT3 control **must** be mounted inside the steam room. The K3 and KT3 controls have a short tube on the back to help locate the control and to protect the cable end. All of these controls connect to the steam generator's circuit board through Waterwork's CAT5 cable.

Use a 1-3/8" (35 mm) hole saw, to drill a hole in the finished wall where the control is to be mounted (the control cable should already be roughed-in to this location). *This must be inside the room for KT3 controls.* Plug the cable end into the jack in the back of the control

Run a bead of 100% silicon caulk around the tube on the back of the control. Make sure there is enough to fill any grout lines and make sure the silicone is far enough from the edges to remain hidden after mounting to the wall.

Make sure the cable is firmly connected to the control then insert the control's tube into the mounting hole and firmly press the control against the wall. Level the control and tape it in place (painter's tape generally works well), then leave until the silicone is cured.

Route the generator end of the control cable through a knockout in the end of the generator and secure it using the strain relief provided. Plug the control cable into its socket on the steam generators circuit board.

WATERWORKS INSTALLATION AND SERVICE INSTRUCTIONS

SECTION 6. CONTROL OPTIONS

1. SELECT STEAMBATH RUN TIME

The temperature display can be set for a maximum bath time adjustable up to 60 minutes or up to 24 hours. Set the circuit board jumper as shown below. The jumper is located at the right edge of the board just above the AK IN jack.



on one pin



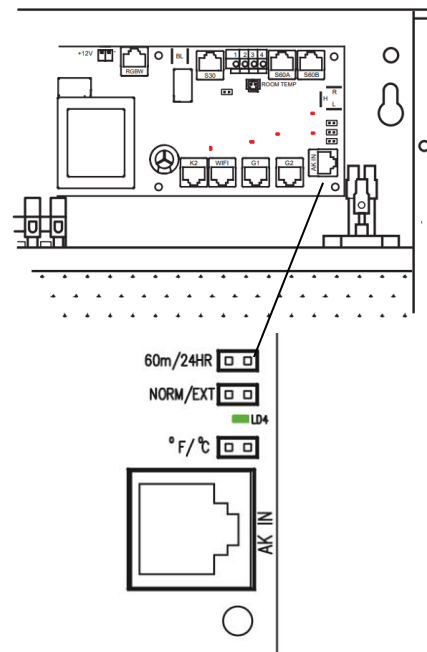
on both pins

60 minute maximum bath time	24 hour maximum bath time
NORM = normal operation	Leave on one pin only
°F = Display temperatures in Fahrenheit	°C = display temperatures in Celsius

Jumper Positions

3. SELECT TEMPERATURE DISPLAY (K3 and KT3 use only)

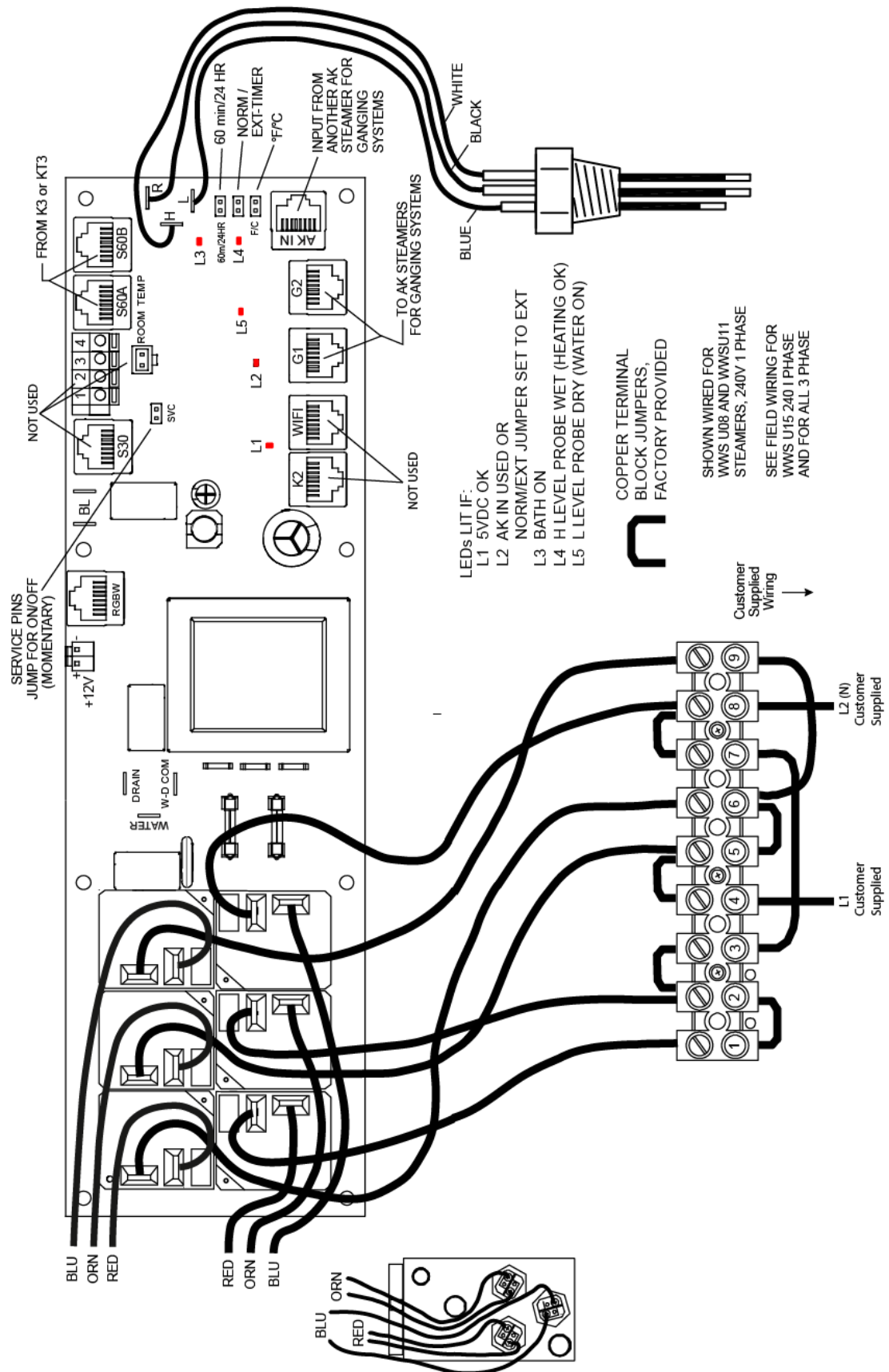
For installations with K3 or KT3 controls, the temperature display can be set to Fahrenheit (°F) or Celsius (°C). Set the circuit board jumper as shown above. The jumper is located at the right edge of the board just above the AK IN jack.



SECTION 7. INITIAL START

1. Assure power and water are on. Press the control's ON/OFF switch. The control should light then the water valve should turn on to fill the steamer. *While filling, check for leaks.*
2. After the tank has filled to a safe level, the heating elements will turn on. Allow about 10 minutes for the steam to appear in the steam room.
3. Once the steam is visible, use the control to turn the bath off. The steam should stop within a couple minutes and the water valve should turn off. The control should not be lit.
4. Press the ON/OFF switch again. The control should light.
5. Within one minute the unit should again produce steam. It should call for water once every two minutes or more depending on its power rating. It's normal for the flow of steam out the steam head to slow for up to 10 seconds each time the unit calls for water.
6. The unit will shut down automatically in up to 60 minutes (depending on the TIME setting). When the bath time runs out the steamer will stop and there should not be any water flow. The controls should not be lit.

WATERWORKS INSTALLATION AND SERVICE INSTRUCTIONS



STEAMER FIELD WIRING

Model	WATTS
	208V
WWSU08	7511
WWSU11	11267
WWSU15	13576

208V MODELS

Model	AMPS 1 PhZ
	208V
WWSU08	36
WWSU11	18 & 36
WWSU15	24 & 42

See Note(2)

See Note(2)

Model	AMPS 3 PhZ
	208V
WWSU08	21
WWSU11	31
WWSU15	38

Notes:

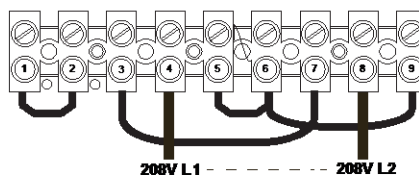
(1) Use only copper wire rated 75°C or better

(2) WWSU11 and WWSU15 single phase require two feed circuits.

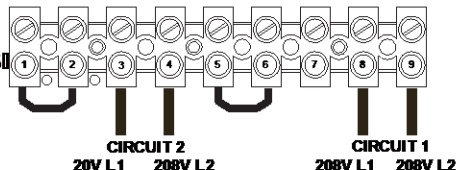
Circuit 1 drives one element and the controls, and is the lower amperage circuit.

Circuit 2 drives two elements and is the higher amperage circuit.

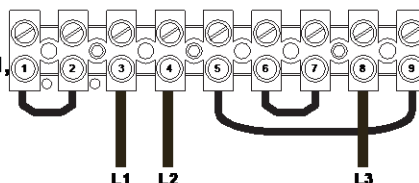
208V 1 phz
WWSU08, WWSU11



208V 1 phz
WWSU11, WWSU15
2-Circuit



208V 3 phz
WWSU08, WWSU11,
WWSU15

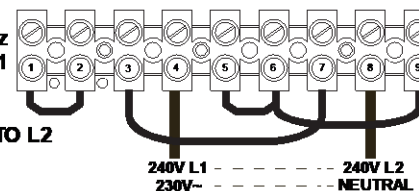


Model	WATTS		
	208V	230/400V	240/415V
WWSU08	6888	6888	7500
WWSU11	8262	10102	11000
WWSU15	10516	12858	14000

240V MODELS

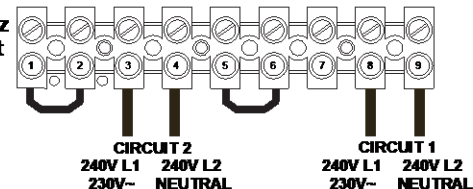
208/230/240V 1 phz
WWSU08, WWSU11

For 230/240V~N
CONNECT NEUTRAL TO L2

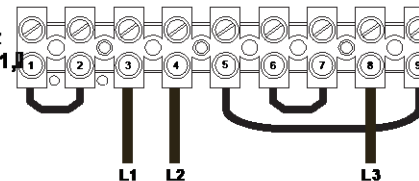


208/230/240V 1 phz
WWSU15 2-Circuit

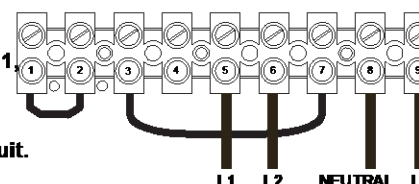
See Note(2)



208/240V 3 phz
WWSU08, WWSU11,
WWSU15



400-415V~ 3N
WWSU08, WWSU11,
WWSU15



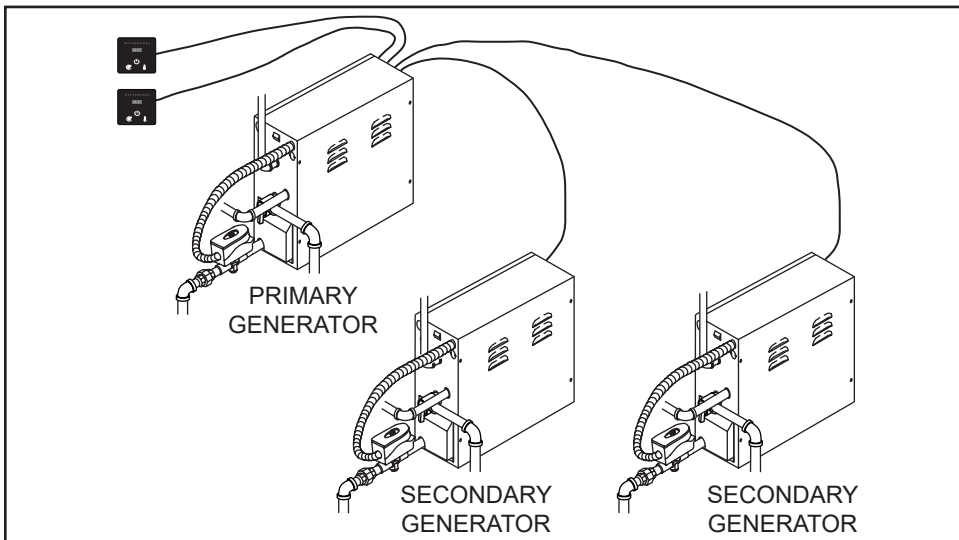
Notes:

(1) Use only copper wire rated 75°C or better

(2) WWSU15 single phase requires two feed circuits.

Circuit 1 drives one element and the controls, and is the lower amp circuit.

Circuit 2 drives two elements and is the higher amp circuit.



ATMOS STEAM GENERATORS

FOR USE WITH STEAM SYSTEMS INCORPORATING ONE WWSU PRIMARY STEAM GENERATOR AND ONE OR TWO WWSU SECONDARY STEAM GENERATOR(S)

These instructions apply to
WWSU18 and WWSU21

Save these instructions! Read all instructions carefully before installation.

*These instructions supplement the WWSU steamer installation instructions,
WATERWORKS document number 4211-1661*

SECTION 1: GENERAL INFORMATION

Waterworks' steam generators are tested by Intertek-ETL Laboratory. The steam generators come assembled and ready for installation. Check that the size and rating of the generator is suitable for your application, refer to the Steam Room Construction and Generator Guide (Waterworks doc. 4211-36).

These steamers may be connected as a ganged system where one steamer controls one or two other steamers. Bath controls connect to the primary steamer and the primary steamer connects to the second steamer (and third steamer, if installed). This provides more power for large rooms and light commercial use. See appendix to this document for details. We recommend choosing steamers which are closely matched in power. The highest kW steamer should be the primary unit. Each steamer should have its own automatic drain.

For commercial use, we recommend checking with your local inspectors to confirm the steamer system is acceptable for your use. Many jurisdictions will require an ASME boiler for commercial use: WATERWORKS steamers are not boilers.

Note: These steamers may be configured for single or three phase power during installation

IMPORTANT

An exhaust fan installed outside the steam room is strongly recommended to remove excess steam from the bathroom or shower area.

CAUTION

Electrical grounding is required on all WATERWORKS Steam bath Generators.

All electrical supplies should be disconnected when servicing generator.

All wiring must be installed by a licensed electrical contractor in accordance with local and national codes.

All plumbing must be installed by a licensed plumber in accordance with all applicable local and national codes.

Steam generators are for indoor use only.

Steam generators are not for space heating purposes.

Be certain that steam bath enclosures are properly sealed to avoid water damage from escaping steam. It is recommended that 100% silicone caulk be used to seal all pipes and fittings. Steam must be prevented from escaping into the wall cavity.

Never shut off the water to a steam generator that is in use.

Electric Shock Hazard - High voltage exists within this equipment. There are no user serviceable parts in this equipment.

WARNING

- REDUCE THE RISK OF OVERHEATING AND SCALDING**
1. Exit immediately if uncomfortable, dizzy or sleepy. Staying too long in a heated area is capable of causing overheating.
 2. Supervise children at all times.
 3. Check with a doctor before use if pregnant, diabetic, in poor health or under medical care.
 4. Breathing heated air in conjunction with consumption of alcohol, drugs or medication is capable of causing unconsciousness.
- CAUTION!** Do not contact steam head. Stay at least 12" away from hot steam escaping from the steam outlet.

REDUCE THE RISK OF SLIPPING AND FALL INJURY

Use care when entering or exiting the steam room, floor may be slippery.

4211-36 01/28/2022 NOTE: For additional safety instructions, see owner's manual.



WARNING

- ! Do not put a shut-off valve in the steam line!**
The line must be unrestricted from the steamer into the steam room !
To reduce the risk of explosion, do not interconnect steam outlets!
- Do not mount outdoors.
 - Protect from freezing.
 - Unit must be located so as to allow access for service.
 - The steam steamer will not operate properly unless it is mounted level with the arrows pointed up.
 - A separate line must be provided for each steam outlet.
 - Avoid traps and valleys where water could collect and cause a steam blockage.
 - The hot steam must be insulated against user contact. Install the steam head so as to avoid potential user contact.
 - Do not install the steam head near benches or where condensation will drip on the user or puddle as this will present a scald hazard.
 - The pressure relief valve must be installed in manner that reduces the risk of scalding.
 - Do Not drain the pressure valve or steamer into the steam room!
 - Draining the pressure relief valve into the steam room may present a scald hazard!

IMPORTANT

Before deciding on a mounting location, please read through these installation instructions completely and take a careful look at all of the diagrams.

An exhaust fan installed outside the steam room is strongly recommended in order to remove excess steam from the steam bath or shower area

It is strongly recommended that no exhaust fan be installed inside the steam room. Doing so will result in a loss of heat and steam through the exhaust fan and port.

Insulate all steam lines and drain lines within the enclosed space.

Each steamer must be provided with at least six (6) inches for wiring access at the control wiring end.

Each steamer must be provided with at least fifteen (15) inches clearance at the pipe end.

There should be at least thirty-six (36) inches in front of the louvered cover at each steamer for service access.

SECTION 2: SELECT MOUNTING LOCATION (continued)

The WATERWORKS Steam Generator can be hung on a wall or set on it's base. The best mounting location will satisfy all or most of the following conditions:

1. The steam line should slope to allow condensation to drain into the steam room.
2. The steam line should be less than 20 ft (6m) long; 10 ft (3m) is preferred. Steam lines over 20 ft (6m) long should be insulated.
3. The mounting location should minimize the number of bends and elbows in the steam line.
4. The steam line should enter the room 18" (460 mm) above the floor or at least 12" (305 mm) above a tub rim or ledge.
5. No steam head shall be more than 30 inches (760 mm) above the floor.
6. The steam outlet should be located to avoid potential user contact.
7. The steamers should be installed in a dry, well ventilated area. The space provided should be at least:
7 cu ft (0,2m³) for one steamer or 17 cu ft (0,5m³) for two steamers or 27 cu ft (0,8m³) for three.
Suggested locations are under a vanity or in a closet, attic, crawl space or basement. Note: *The steamer must be in an area protected from freezing.*
8. The slave steamers should be installed within a 25 ft (7,6m) cable length of the primary steamer and the secondary steamer(s) should be within a 25 ft (7,6m) cable length of the control installation.

Note: Longer control and slave cables are available; contact Service at 1-800-927-2120, Ext 3 for assistance. The installation should provide clearance for service and element removal. See diagram 3.

10. The mounting location should allow for a drain hookup. There should be no more than three 90° bends and 10 ft (3m) of pipe between any steamer's drain outlet and its drain valve inlet. See diagram 15.
11. Refer to the mounting instructions in WATERWORKS installation instructions document 4211-1661 for details regarding mounting individual steamers.

Refer to the following diagrams for some suggested systems (and some not allowable steam pipings).

DIAGRAM 1: SERVICE CLEARANCE

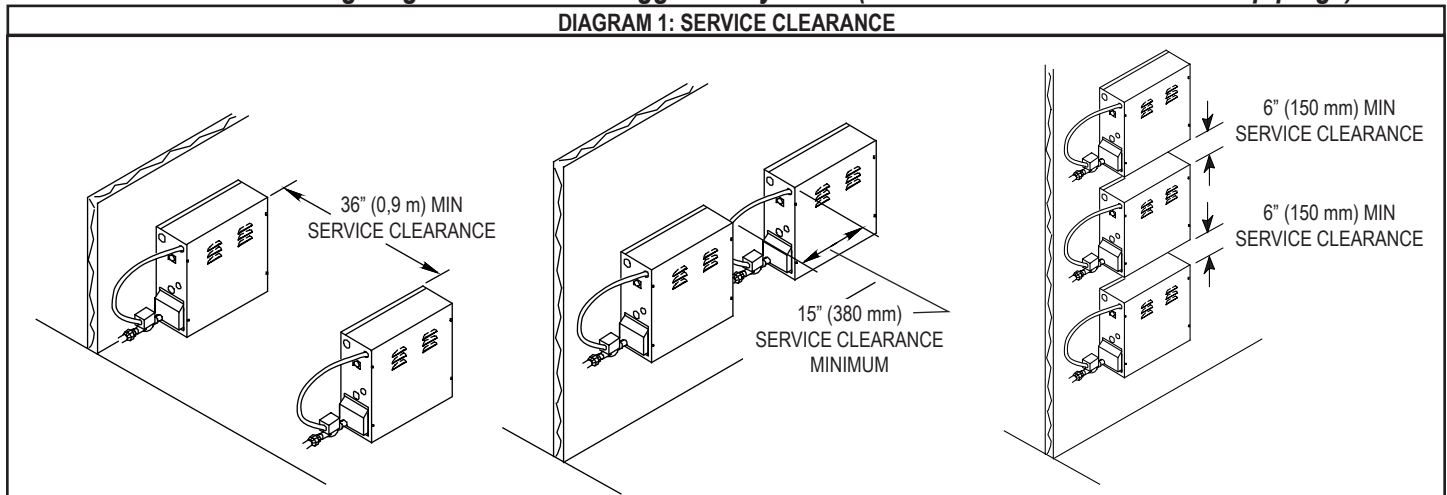


DIAGRAM 2

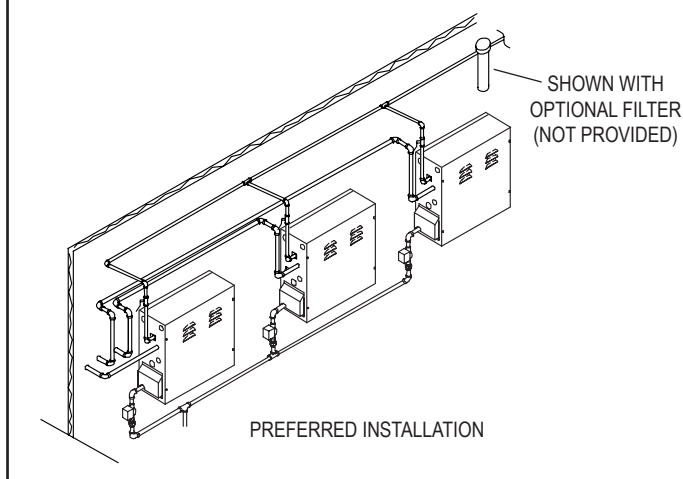


DIAGRAM 3: WATER LINES

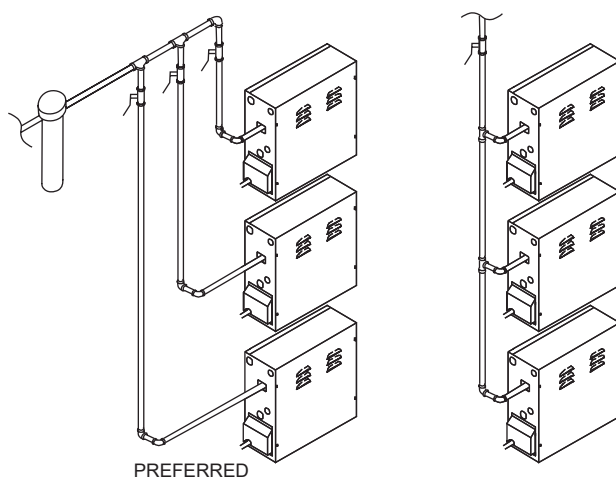


DIAGRAM 4: SOME TYPICAL DRAIN LINES

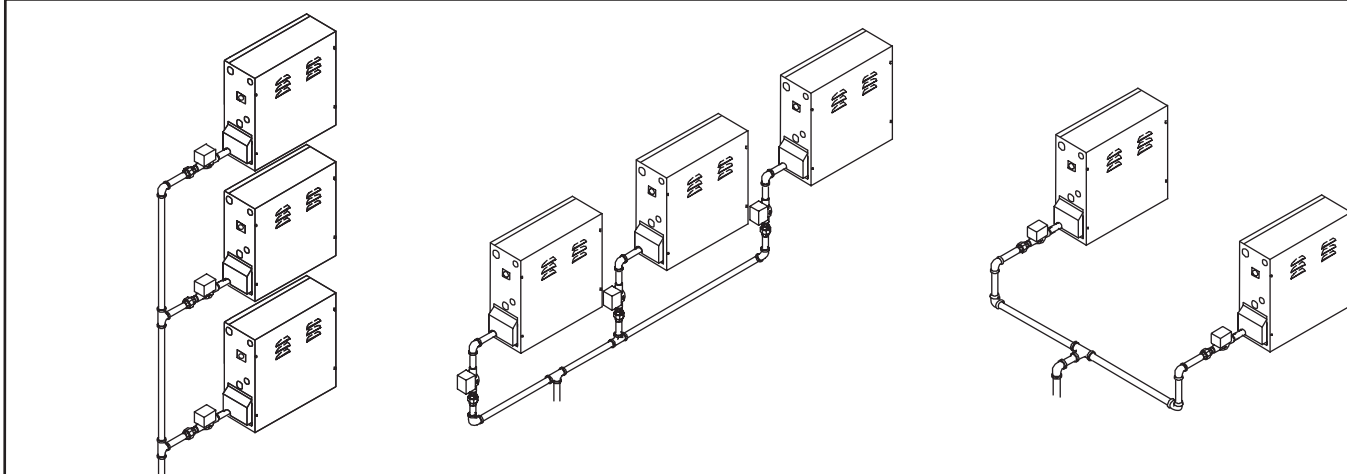


DIAGRAM 5: TYPICAL STEAM LINES

IMPORTANT

- Input water pressure must be 20-100 psi (138-689 kPa)
- If the generators are mounted in a place difficult for the home owner to access, the water supply shut-off valve should be located where it can be quickly accessed in an emergency.
- Do not use a saddle valve or saddle fitting for the water shut-off valve.
- Flush water supply line before final hookup.

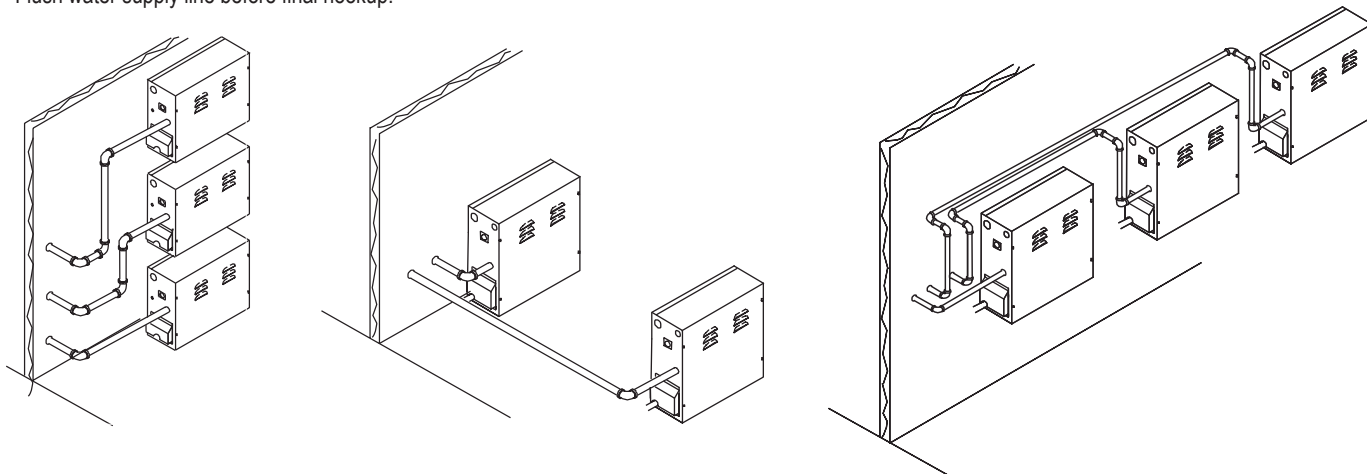
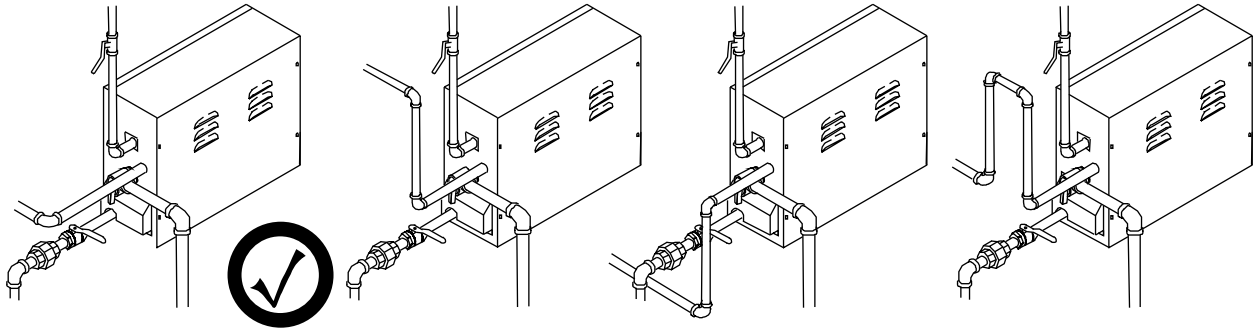
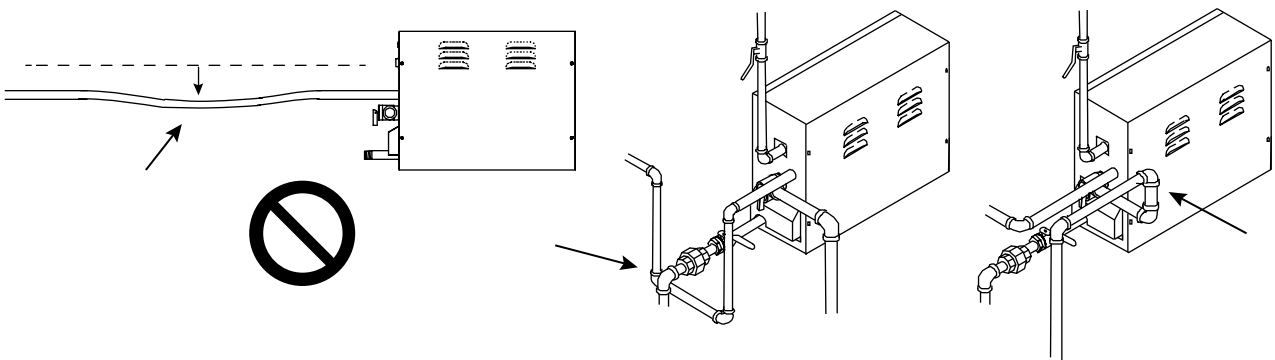
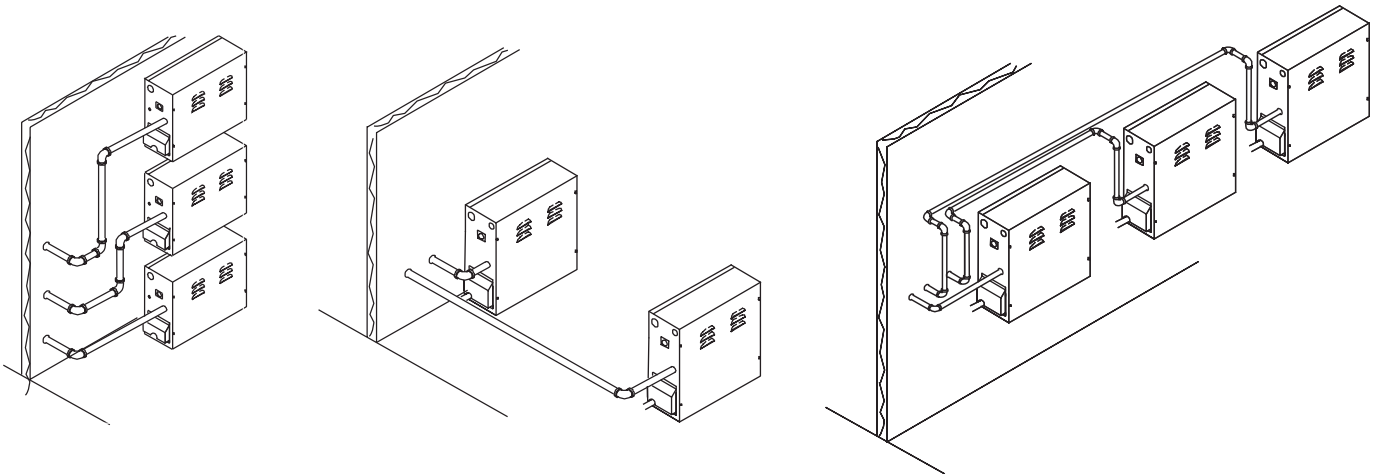


DIAGRAM 6a: ACCEPTABLE

DIAGRAM 6b: NOT ACCEPTABLE

DIAGRAM 7: TYPICAL STEAM LINES


SECTION 4: PLUMBING THE GENERATORS (continued)

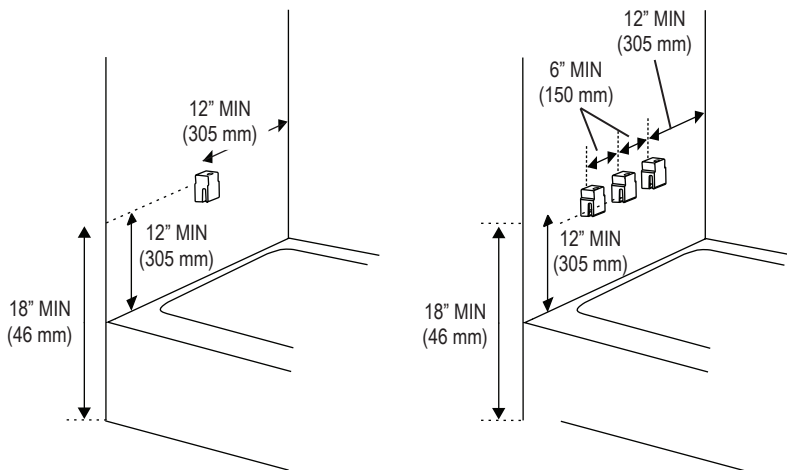
All plumbing shall be installed by a licensed plumber and conform with local and national codes.

Refer to the plumbing instructions in the individual installation instructions document 4211-1661 for details regarding plumbing of the individual steamers in your system.

INSTALL THE PRESSURE RELIEF VALVE

Each steamer must have its own pressure safety valve, 10psi (69 kPa). Connect the input of the pressure relief valve into its port on the steamer. The valve must be within 6" (150 mm) of the steam tank. Run a 3/4" copper pipe from the valve to an appropriate drain.

Do not connect the valve's outlet to the generator's drain line! Do not connect the valve's outlet to the steam line!

DIAGRAM 8: LOCATING THE STEAM HEADS

IMPORTANT

The steam pipe entry into the steam room and the steam head must be caulked to avoid damage caused by steam leakage into the wall.

Centering the steam pipe is critical through walls made of plastic, acrylic, resin, fiberglass, or similar materials. Allowing the pipe to touch materials not rated for 212°F (100°C) or higher will result in damage to these materials.

If the steam line is in an area where the temperature will be below 40°F (4°C) or if the line is more than 20 feet (6 m) long, insulate the steam line for best results.

SECTION 5: WIRING INSTRUCTIONS
1. ELECTRICAL ROUGH-IN

Use correct size and type of power wires and circuit breakers to meet electrical codes. Leave 4 feet (1,2 m) of slack wire at generator location to finish hookup. Connect each generator to a dedicated circuit breaker.

2. ELECTRICAL FINISH

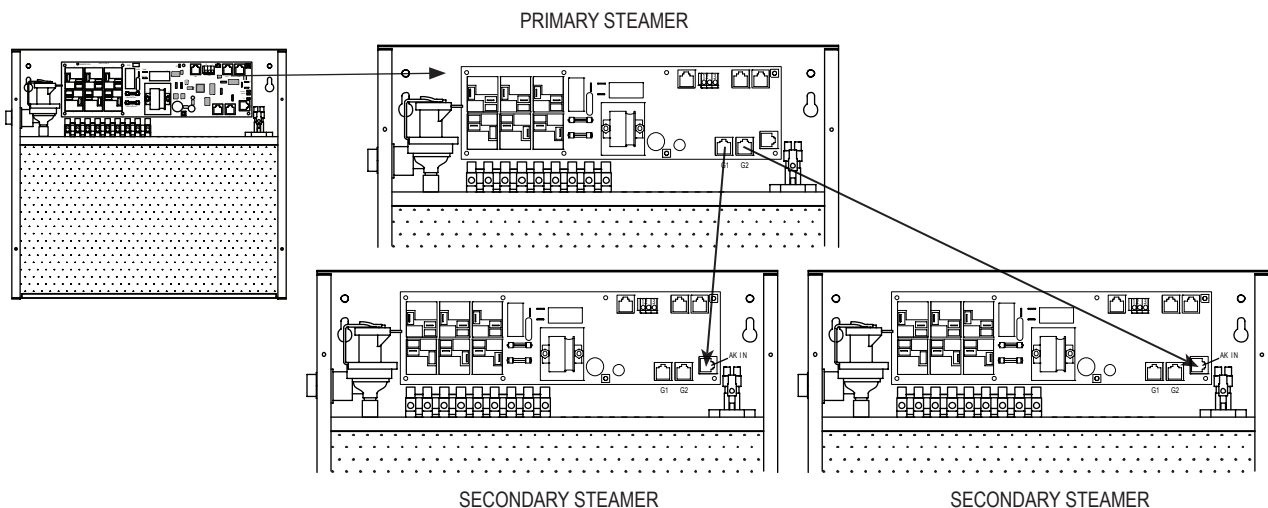
At the generator, route the copper supply wire with an appropriate strain relief through the hole marked POWER ENTRY. Connect the supply wires to the power terminal block. Refer to the wiring diagrams to determine your connection points and the necessary jumper connection. Connections can be varied to use either single phase or 3 phase or 3 phase +Neutral. Connect the earth ground to the ground lug (green screw).

Notes:

- Two power circuits are required for 208V WWSU11 and for 208 and 240V WWSU15.
- Supply voltage must be 200V or higher. 240V models may be used with available voltages to 240V (and 380V-415V~3N).
- Use copper power wire only! All wire is to be UL Listed, 300V 75°C minimum unless otherwise specified.
- A GFI device is not required by UL or NEC. One may be installed if required by local codes or the owner.
A GFI device will tend to nuisance trip due to heater element aging.

3. CONNECT STEAMERS TOGETHER

Connect a control cable from the Primary steamer's G1 or G2 jack to the secondary steamer's AK IN jack. Repeat for the third steamer, if installed. Note: We recommend system steamers be of similar wattages and, if not the same, the largest wattage should be in the primary steamer. See diagram below.

DIAGRAM 9: CONNECTING STEAMERS


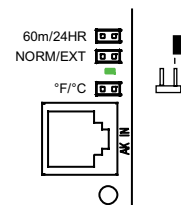
SECTION 5: WIRING INSTRUCTION (continued)**4. SET OPTION JUMPERS**

Set jumpers in the Primary steamer as instructed in the single steamer instructions.

Secondary steamers should have their jumpers placed on only one pin (*see diagram at right*).

4. CONNECT CONTROLS

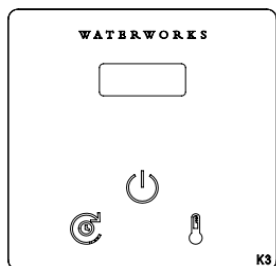
Connect controls only to the Primary steamer. Refer to the individual steamer instructions for requirements.

**SECTION 6: OPERATIONAL TEST** *After controls and slave generators are connected*

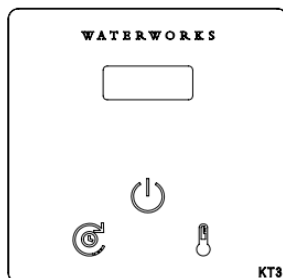
After connecting the control, temperature sensor and secondary steamer(s) to the Primary generator:

1. Assure power and water are on.
2. Press the control's ON/OFF switch. A light vibration should be felt in the control and the control's display should light-up.
(see control instructions included with control kit)
3. Allow 10 minutes for the steam to start. *The time to see steam start will vary depending on each generator's power rating.*
4. Once the steam starts, press the ON/OFF switch. The steam should stop; there shouldn't be any water flow.
5. Press the ON/OFF switch.
6. Within one minute the units should again produce steam. The generators should call for water once every two minutes or more depending on their power rating. It's normal for the flow of steam out the steam head to slow for up to 10 seconds each time a unit calls for water.
7. The units will shut down automatically in 60 minutes (or the time set using an interior or exterior control). When the time runs out the steam will stop and there should not be any water flow.

THE SYSTEM IS NOW READY FOR OPERATION.



EXTERIOR
STEAM CONTROL
(K3)



INTERIOR
STEAM CONTROL
(KT3)

WWSU46 CONTROL PACKAGE

ATMOS STEAM GENERATORS (MODELS: WWSU08 through WWSU15 Generators with *WWSU46 Control package)

***WWSU46 Control Package Includes Both
Exterior Control and Interior Control,
a Steam Head, and Control Cable.**

THE EXTERIOR CONTROL IS MOUNTED OUTSIDE THE ENCLOSURE TO ALLOW FOR EASY ADJUSTMENTS TO THE TIME AND TEMPERATURE STEAMBATH SCHEDULE. THE INTERIOR CONTROL IS MOUNTED INSIDE THE ENCLOSURE TO ALLOW TEMPERATURE SENSING AND THE ADDED CONVENIENCE OF TIME AND TEMPERATURE ADJUSTMENTS WITHOUT HAVING TO EXIT THE STEAM ROOM.

FOR THE SAFETY OF YOU AND YOUR FAMILY PLEASE READ THE WARNINGS TO THE RIGHT AND ALL INSTRUCTIONS BEFORE USING YOUR STEAMBATH.

POST "WARNING" LABEL OUTSIDE STEAMBATH FOR SAFETY WARNINGS. REQUIRED POSTING ON DOOR OF STEAM ROOM OR ADJACENT TO DOOR FOR ALL COMMERCIAL INSTALLATIONS.

SAVE THIS MANUAL

Thank you for purchasing your new WATERWORKS steam generator. If we can be of any assistance do not hesitate to call our Service Department at 1-800-927-2120.

WARNING

Electric Shock Hazard - High voltage exists within this equipment. There are no user serviceable parts in this equipment. All installation and service to this equipment should be performed by qualified licensed personnel.

Do not exceed 30 minutes in a steam bath. Excessive exposure can be harmful to your health. Excessive exposure can produce a rapid pulse, light-headedness, weakness or fainting. If you become uncomfortable or experience any of the above conditions, exit the steam bath immediately.

Steam baths can put stress on the body. Therefore a steam bath should be used only under a doctor's direction if you:

- Are pregnant
- Have a heart condition
- Have high blood pressure
- Have circulatory problems
- Are under the influence of alcohol
- Are under the influence of drugs
- Have diabetes
- Are under the care of a physician
- Are in generally poor health

Children should only use the steam bath under close adult supervision.

Scald Hazard: Do Not Touch the steam head or trim during operation as they are HOT. Stay at least 12 inches away from the hot steam escaping from the steam head.

Be careful when entering a steam bath. Escaping steam from an overheated steam room may cause injury.

⚠ WARNING

**REDUCE THE RISK OF
OVERHEATING AND SCALDING**

1. Exit immediately if uncomfortable, dizzy or sleepy. Staying too long in a heated area is capable of causing overheating.
2. Supervise children at all times.
3. Check with a doctor before use if pregnant, diabetic, in poor health or under medical care.
4. Breathing heated air in conjunction with consumption of alcohol, drugs or medication is capable of causing unconsciousness.

CAUTION!

**REDUCE THE RISK OF
SLIPPING AND FALL INJURY**

Use care when entering or exiting the steam room, floor may be slippery.

NOTE: For additional safety instructions, see owner's manual.



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IMPORTANT SAFETY INSTRUCTIONS

1. READ AND FOLLOW ALL INSTRUCTIONS.

2. WARNING - To reduce the risk of injury, do not permit children to use this product unless they are closely supervised at all times.

3. WARNING - To reduce the risk of injury:

- a. The wet surfaces of steam enclosures may be slippery. Use care when entering or leaving.
- b. The steam head is hot. Do not touch the steam head and avoid the steam near the steam head.
- c. Prolonged use of the steam system can excessively raise the internal human body temperature and impair the body's ability to regulate its internal temperature (hyperthermia). Limit your use of steam to 10 - 15 minutes until you are certain of your body's reaction.
- d. Excessive temperatures have a high potential for causing fetal damage during the early months of pregnancy. Pregnant or possibly pregnant women should consult a physician regarding correct exposure.
- e. Obese persons and persons with a history of heart disease, low or high blood pressure, circulatory system problems, or diabetes should consult a physician before using a steambath.
- f. Persons using medication should consult a physician before using a steambath since some medication may induce drowsiness while other medications may affect heart rate, blood pressure and circulation.

4. WARNING - Hyperthermia occurs when the internal temperature of the body reaches a level several degrees above the normal body temperature of 98.6 °F. The symptoms of hyperthermia include an increase in the internal temperature of the body, dizziness, lethargy, drowsiness and fainting. The effects of hyperthermia include:

- a. Failure to perceive heat
- b. Failure to recognize the need to exit the steambath
- c. Unawareness of impending risk
- d. Fetal damage in pregnant women
- e. Physical inability to exit the steambath and
- f. Unconsciousness

WARNING - The use of alcohol, drugs or medication can greatly increase the risk of hyperthermia.

SAVE THESE INSTRUCTIONS

SECTION 1A: EXTERIOR CONTROL OVERVIEW

The exterior steam generator control features an adjustable time and temperature control with digital display. The actual room temperature and time remaining are alternately displayed every 5 seconds. The exterior control is to be mounted outside the steam room.

The temperature can be adjusted in one degree intervals from 100° to 125 °F (38° to 52°C)

Fahrenheit with an initial default of 120°F (49°C). Once the set temperature is reached the "soft steam" feature automatically engages, cutting steam production back to a single element to provide softer billowing steam during more of the steam bath. If the steam room temperature drops more than 5°F (3°C) both elements will automatically engage.

SECTION 1B: INTERIOR CONTROL OVERVIEW

The interior steam generator control features the same control attributes as the exterior.

Programming adjustments/changes can be performed in the same manner described in Section 1A above. The interior control also features a built-in sensor and must be mounted inside the steam enclosure.

The built-in sensor supplies information on room temperature to the generator thus insuring a comfortable steam experience. Once the temperature is reached the "soft steam" feature automatically engages cutting steam production back to a single element to provide softer billowing steam during more of the steam bath. If the steam room temperature drops more than 5°F (3°C) both elements will automatically engage.

SECTION 2: OPERATION OF YOUR EXTERIOR AND INTERIOR CONTROL

1. Be sure the power circuit and water supply to the generator are on.
2. Press the ON/OFF button on the control until the temperature is displayed.
3. The generator should produce steam in 5 to 10 minutes and will turn off automatically in 60 minutes or less depending on the set time. The control will alternately display time remaining and the actual temperature at the sensor in your steam room every 5 seconds.
4. To change the time setting press and hold the TIME button on the control. Continuing to hold the button will cause the time to increase in 5 minute increments from the prior setting. At 60 minutes the time setting will scroll backwards to 5 minutes. To shut down the generator press the ON/OFF button.
5. To change the preset temperature setting press and hold the TEMP button on the control. While continuing to hold the button, the temperature display will increase in 1° increments from the prior setting to 125°F (52°C). At 125°F (52°C) the temperature setting will decrease in 1° increment to the lowest setting of 100°F (38°C).
6. The TIME and TEMP set points are remembered by the exterior and interior Primary control for your next bath unless power to the steam generator is lost.

SECTION 3: TAKING A STEAMBATH

1. Wait for the steam room to reach a comfortable temperature.
2. Remove clothing and jewelry.
3. Enter the steam room and close the door to prevent steam from escaping.
4. Relax and enjoy the warm steam releasing tense muscles and refreshing the entire body.
5. If your steam room has a shower a pleasant experience can be achieved by taking a warm shower with the steam.
6. After a steambath a warm shower will give you a feeling of relaxation and is conducive to a good night's rest. A cold shower will refresh you and is a good way to start a busy day or prepare you for an evening out.

SECTION 4: MAINTENANCE OF YOUR STEAM GENERATOR

The steam generator, steam head, fittings and plumbing connections should be inspected regularly for water leaks and damage.

The Waterworks steam generator is equipped with an automatic drain valve system. The automatic drain valve system will flush the generator tank after each steam bath session following a 20-minute cool down period. This maintenance period of filling and flushing the generator shall last for a period of 3-5 minutes during which time no steam will emit from steam head(s).

SECTION 5: TROUBLE SHOOTING GUIDE

The troubleshooting guide is meant as a general aid only. There are no user serviceable parts in the generator. All repairs should be performed by a qualified service person. For additional assistance or the factory authorized service person nearest you call: WATERWORKS Service Department at 1-800-927-2120.

SYMPTOMS	PROBABLE CAUSES	ACTION TO BE TAKEN
Control won't turn "ON" (Control light off).	Improper power supplied (no power). or Control improperly connected. or Control cable is faulty. or Control is faulty.	1. a. Make sure circuit breaker is "ON". b. Using a voltmeter, check the voltage across the two fuses on the "PCA" printed circuit assembly. Voltage should be 208V to 240V. c. Check fuses on the PCA. If fuse(s) are blown, replace with Buss# MDL 15/100 or equivalent fuse. If the fuse blows again - call WATERWORKS Service Department. 2. Check control(s) installed per Section 6-5 in the INSTALLATION AND SERVICE INSTRUCTIONS. 3. Replace control cable - call WATERWORKS Service Department. 4. Replace the control - call WATERWORKS Service Department.
Control "OFF". Unit still makes steam.	Generator is faulty.	1. Turn off the circuit breaker. 2. Call WATERWORKS Service Department.
Water runs out of steam head.	Generator is faulty.	1. Turn off the circuit breaker. 2. Turn off the water. 3. Call WATERWORKS Service Department.
Steam room too hot or cold.	Temperature adjustment needs setting.	1. See Section 3, "Temperature Adjustment". 2. Call WATERWORKS Service Department.
Control "ON", exterior or interior Control displays "E001".	Temperature sensor not connected.	1. Check that the sensor cable is connected to J4 on the PCA printed circuit assembly. 2. Check the cable connection to the temperature sensor. 3. Replace sensor and/or cable - call WATERWORKS Service Department.
Control "ON", exterior or interior Control displays "E002".	Temperature sensor. or Cable shorted.	1. Check sensor cable for damage from nail/staple puncture. 2. Check sensor cable ends for frayed/exposed wire strands. 3. Replace sensor and/or cable - call WATERWORKS Service Department.
Control "ON", exterior or interior Control displays ">>>°".	Steambath temperature over 132 °. or Sensor/cable is faulty.	1. If bath is too hot, shut off circuit breaker and call WATERWORKS Service Department. 2. Treat as "E002" fault above.
Control won't turn "OFF". (Control light on).	Control is faulty.	1. Replace the control - call WATERWORKS Service Department.
Control "ON" (Control display lit), unit won't steam. (Time/Temp properly displayed on Controls)	Unit has not filled completely. or Generator is faulty.	1. Wait at least 10 minutes after turning on the control. 2. Call WATERWORKS Service Department.
Unable to adjust Time or Temp settings with exterior or interior Control.	Control is faulty. or Generator is faulty.	1. Replace control - call WATERWORKS Service Department. 2. Replace PCA - call WATERWORKS Service Department.
Sudden increases in rate water sputters out of steam head.	Foaming contaminants in the water supply.	1. Flush tank 3 times. See Section 4.

