

VALOIS FOUNTAIN ASSEMBLY INSTRUCTIONS

PUMP PARTS ENCLOSED:

PK140 pump (1)

#10 stopper (1)

Approx. 12" length of ½" black non-kink tubing (1)*

2" length of 5/8" clear tubing (1)*

Wedges (3)

Hose clamps (3) Note: Hose clamps can be used as flow restrictors

* *Black non-kink tubing and clear vinyl tubing have been preassembled*

TOOLS REQUIRED:

Bubble level



PUMP INFORMATION:

PF140 -- 140 GPH pump

6 ft. cord length

FOUNTAIN INFORMATION:

Fountain holds approximately 5 gallons of water

This fountain uses a small fountain cover (FTNCOV-SM)

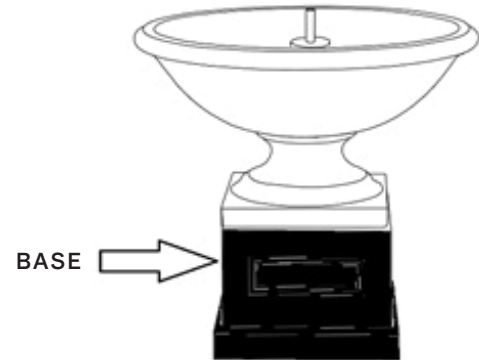
Compatible with #10 Refill Device (a special stopper is required to use the refill kit for this fountain)



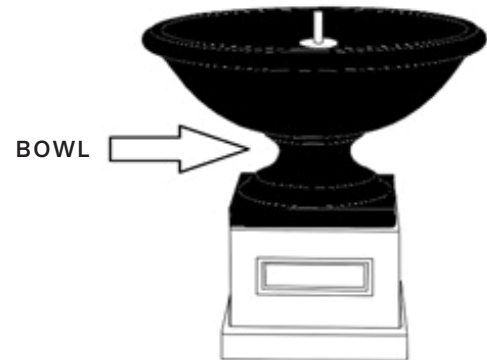
IMPORTANT PLEASE READ**TWO PEOPLE ARE RECOMMENDED FOR THE INSTALLATION OF THIS FOUNTAIN.**

Assemble your fountain on a level surface capable of holding a minimum of 315 pounds with an approximate 1-square-foot footprint.

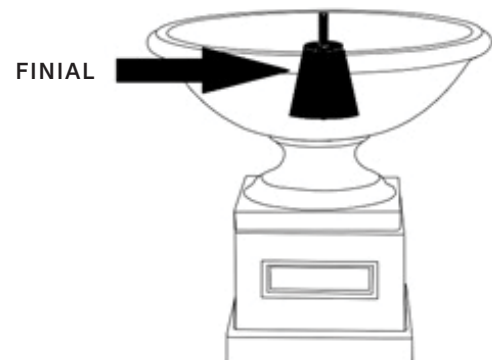
1. Place the **base** (FT-282E) into position where the fountain will be installed, ensuring that it is level.
2. Center the large **bowl** (FT-282D) on the base (FT-282E).
3. Assemble the pump kit.
 - a. Using a hose clamp, attach the 12" piece of ½" non-kink tubing to the pump outlet.
 - b. Place a hose clamp over the 5/8" clear end of the tubing.
 - c. Place the stopper around the pump cord approximately 6" from the pump.
4. Feed the pump cord through the hole in the large bowl (FT-282D) and through the base (FT-282E).
5. Firmly press the stopper into the hole evenly. Note: Using the handle of a screwdriver or hammer works best to press the stopper into place.
6. Fit the 5/8" clear tubing onto the copper pipe protruding from the inside bottom of the **finial** (FT-283A).
7. Carefully lower the **finial** (FT-283A) into the large bowl, turning to coil the tubing as you lower it into position.
8. Fill the fountain with water.



FT-282E (96 lbs.)
16" sq., 12"h



FT-282D (151 lbs.)
29.5"w x 17"h



FT-283A (11 lbs.)
8.5"w x 9"h

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GENERAL FOUNTAIN TIPS

Install fountains on a level surface. You will need a properly grounded 110-volt (AC only) GFCI protected receptacle near the fountain for your pump. All pumps are submersible and must be completely under water to function properly. Test all pumps and adjust to full output prior to assembly. It is not recommended that fountains be placed directly on grass or dirt. Position the channel opening at the base of each fountain toward the electrical outlet to be used since the pump cord will be threaded through this opening.

WINTER CARE

Fountain bowls/tops and other fountain components that collect water should not be left outside in the winter, since any component that fills with water and freezes may crack. Likewise, components such as pedestals that remain in a basin filled with water that freezes may also crack or crumble. Ideally, therefore, a fountain should always be stored indoors or in a dry protected place such as a covered porch away from the elements.

However, if a fountain must be left outside:

1. Remove pump, rubber stoppers, drainpipes, finials and other small components for storage indoors. Note that stoppers or drainpipes are removed to prevent water from accumulating in the basin.
2. Raise the fountain base off the ground with wood strips, so that base will not freeze to the ground surface.
3. Cover or wrap the fountain with burlap or other absorbent material (an old blanket or towel) and then cover securely with plastic, making sure that water cannot accumulate in the basin or other fountain components and freeze.
4. Check periodically to ensure that plastic is secure and water is not accumulating in any fountain component.